

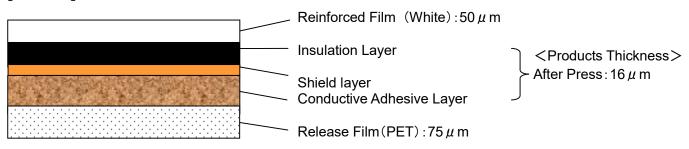
# LIOELM®TSS500Z-S-2

### [Characteristics]

This Electromagnetic Wave Shield Film is designed for high-speed transmission circuit. TSS500Z-S-2 has excellent flexibility / excellent electrical conductivity / excellent humidity resistance.

TSS500Z-S-2 is advanced EMI shield film for next generation high-speed transmission devices. Our product offers transmission loss decrease.

### [Structure]



### **Technical Data**

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Product name	TSS500Z-S-2				
Reinforced film	50um PET				
Insulation layer	Modified ester resin based 7 $\mu$ m $\pm 2$ $\mu$ m				
Shield layer	Metal layer 3 μ m				
Conductive layer	Modified urethane resin based 6 μ m ±2 μ m				
Release film	75um PET				
Thickness of Shield layer(Before press)	17um ±5µm				
Thickness of Shield layer(After press)	16um ±4µm				
Shielding Effect(Coaxial tube method)	More than 82dB(1GHz)				
Surface resistance	Less than 50m Ω /□				
Peel Strength (PI)	More than 3N/cm				

Above data is our self-conducted test result but not our guaranteed performance.

### <Peel strength measurement conditions>

- 1. Structure: Kapton200EN/(Conductive layer Side)TSS(Insulation layer Side)/Adhesive sheet/Kapton200EN
- 2. Laminating conditions:

Laminate 90°C→Press 170°C-2MPa-30min

- 3. Peel speed: 50mm/min
- 4. Peel angle:90°

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[How to apply (Quick Press)]

- 1) Release Protect film from conductive layer
- 2) Laminating on FPC (Tentative Fastening)
- 3) Heat Press on Insulation layer side with Transfer film under vacuum condition more than 3 min to avoid void.
- 4) Release Transfer film
- 5) Post Cure

### [How to apply (Only Press)]

- 1) Release Protect film from conductive layer
- 2) Laminating on FPC with roll laminator(Tentative Fastening)
- 3) Heat Press on Insulation layer side with Transfer film Over 30 min.

Vacuum press is recommended to avoid void.

4) Release Transfer film

### [Recommended Press Condition]

	Press condition			Post Cure	
	Temp	Press	Time	Temp	Time
Quick Press & PostCure	170±10℃	2~3MPa	More than 3min	160±10℃	More than 1h
Only Press	170±10°C	2~3MPa	More than 60min	-	-

### [Notice of Storage Condition]

- TSS500Z-S-2 should be stored under 10°C / 70%RH.
- · Please leave the shield film stored under refrigerating condition at room temperature for adequate time
- Recommended restoration time is more than 7 hours
- If it takes time from cutting process to heat process, please keep them under a refrigerating storage

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